



# **TECHNICAL INSTALLATION MANUAL**

# MOTOREDUCER FOR SLIDING GATES





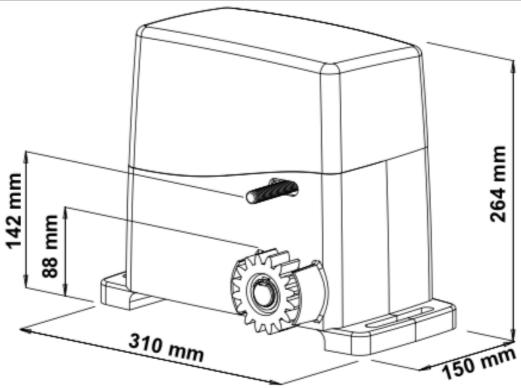
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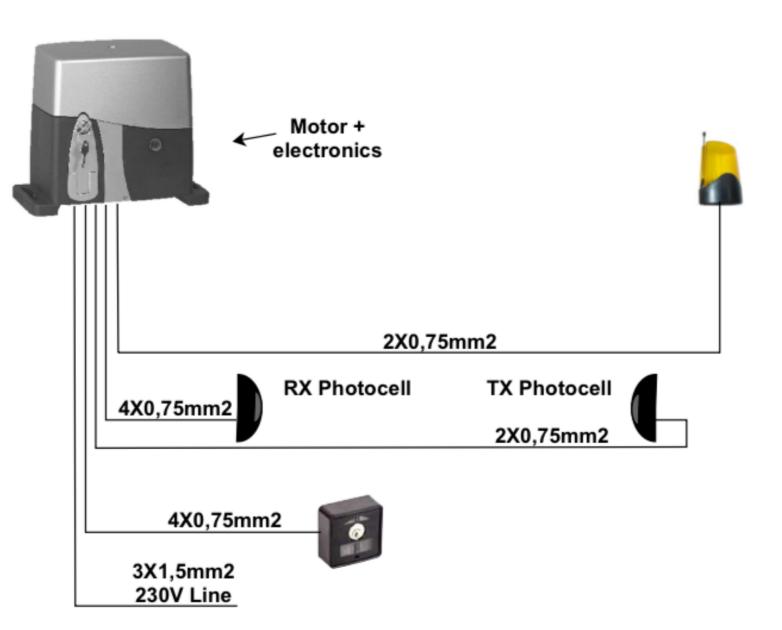




# DIMENSIONS

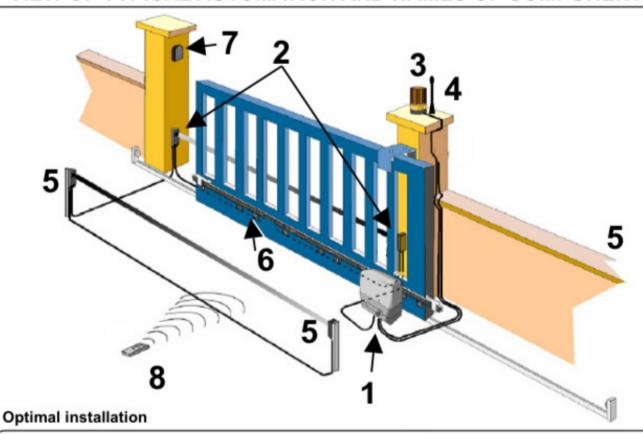


## TYPICAL CONNECTION AND CABLE SECTION



TECHNICAL DATA	1600K
Max. weight of gate	1600 Kg
Motors power supply	230 Vac
Motor current input	1,8 A
Motor power	360 W
Motor RPM	1400
Condenser	18 μF
Mechanical unlock for emergency manoeuvre	With key
Working temperature	-20° C / +55° C
Weight	13 Kg
Protection rating	IP 44
Opening time	10 mt min
Limit switch	Electromechanical

## VIEW OF TYPICAL AUTOMATION AND NAMES OF COMPONENTS



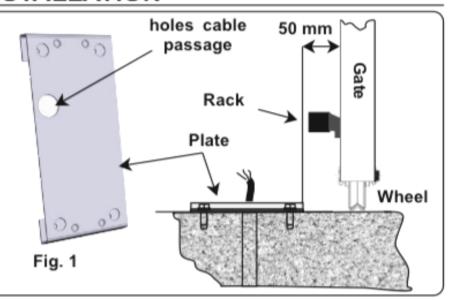
- 1- Motor with on-board electronics
- 2- External photocell
- 3- Flashing warning light
- 4- Antenna

- 5- Internal photocell
- 6- Rack
- 7- Key-switch
- 8- Remote control

### INSTALLATION

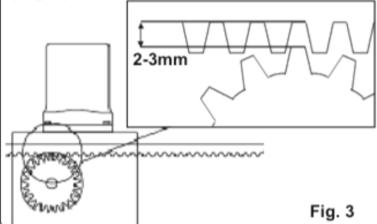
Position the plate provided (Fig. 1) 50 mm from the edge of the gate and perfectly square at an angle of 90°.

Before fastening the plate with cement, dowels or other means, thread the cable sheath(s) through the prepared holes.

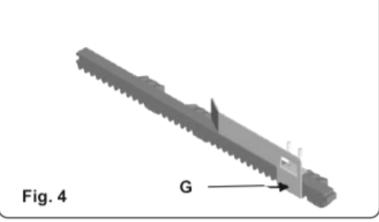


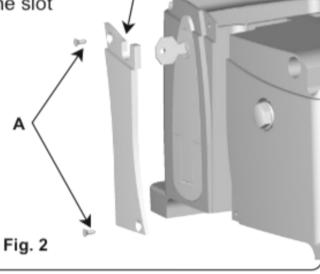
Remove the cop cover, unscrew the screws **A** and remove the cover **B** and route the cables into the slot of the motor. (**Fig.2**).

Fasten the rack to the gate firmly, leaving a distance of between 2 and 3 mm from the motor pinion (Fig.3).



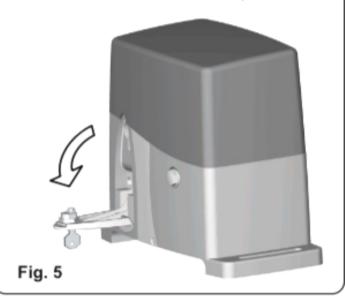
Fasten the limit stop plates (Cams G) of the motor on the rack. (Fig. 4)





### Emergency release

- Insert the key provided into the appropriate cylinder and turn the key.
- 2. Pull the lever until it stops



### CONSIDERATIONS FOR INSTALLATION

- The installation and testing operations must be performed solely by qualified personnel in order to guarantee the proper and safe operation of the automatic gate.
- The company declines any responsibility for damage caused by incorrect installations due to incompetence and/or negligence.
- Also check that the runner on the ground (Fig. 1) is not deformed, is perfectly level and that the mechanical stop is present on opening (Fig. 2) in order to prevent the gate from going beyond the upper runners (Fig. 3)

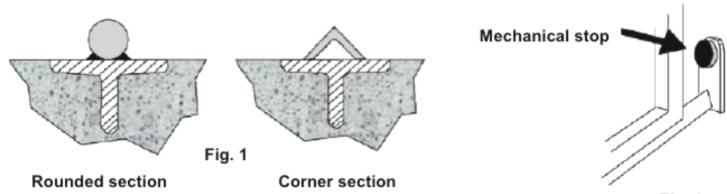
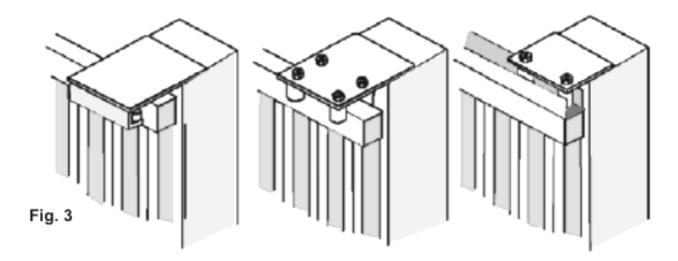
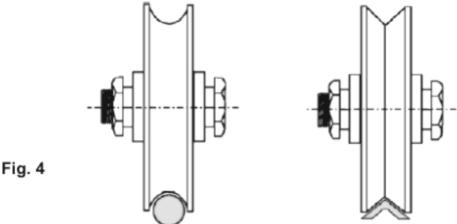


Fig. 2

• Check the upper runner (see Fig. 3) is firm and the gate slides freely.



 Check that the wheels (Fig. 4) used are suitable for the type of runner on the ground



## TROUBLESHOOTING

PROBLEM	PROBABLE CAUSE	SOLUTION
On giving a command with the remote control or with the key-switch, the gate doesn't open or the motor doesn't start	230 volt mains voltage absent	Check master switch
	Emergency STOP present	Check for any STOP selectors or commands. If not used, check jumper on STOP contact input on the control board
	Fuse blown	Replace with one of same value.
	Power cable of motor or motors not connected or faulty.	Connect the cable to appropriate terminal or replace.
	The photocell is not functioning or the beam is interrupted	Check the connection, remove any obstacle across the beam
On giving a command with the remote control, the gate doesn't open but works with the key command	The remote control has not been memorised or the battery is flat	Carry out the remote control learning procedure on the radio receiver or replace the battery with a new one
The gate starts, but stops immediately	The force of the motor or motors is insufficient	Modify the value with the FORCE trimmer on the control unit

#### SAFETY PRECAUTIONS

These warnings are an essential, integral part of the product and must be given to the user. They provide important indications on the installation, use and maintenance and must be read carefully. This form must be preserved and passed on to subsequent users of the system. The incorrect installation or improper use of the product may be dangerous.

#### INSTALLATION INSTRUCTIONS

- The installation must be performed by professionally skilled personnel and in compliance with current local, state, national and European legislation.
- Before beginning the installation, check the integrity of the product.
- The laying of cables, electrical connections and adjustments must be workmanlike performed.
- The packing materials (cardboard, plastic, polystyrene, etc.) are a potential hazard and should be disposed of correctly and not left within reach of children.
- Do not install the product in potentially explosive environments or environments disturbed by electromagnetic fields. The presence of inflammable gases or fumes is a grave danger to
- Set up a safety device for overvoltage, a disconnecting and/or differential switch suitable for the product and conforming to current standards.
- The manufacturer declines any and all responsibility for product integrity, safety and operation in the event incompatible devices and/or components are installed.
- Solely original spare parts should be used for repairs and replacements.
- The installer must provide all the information relating to the operation, maintenance and use of the individual parts, components and system as a whole.

#### WARNINGS FOR THE USER

- Read the instructions and enclosed documentation carefully.
- The product must be used for the express purpose for which it was designed. Any other use is considered improper and therefore hazardous. In addition, the information given in this document and in the enclosed documentation may be subject to modifications without prior notice. It is given as an indication only for product application. The company declines any responsibility for the above.
- Keep products, devices, documentation and anything else provided out of reach of children. In the event of maintenance, cleaning, breakdown or faulty operation of the product, cut off the power and do not attempt to operate on the product. Contact solely the professionally skilled personnel responsible for these operations. Failure to adhere to the above indications may be dangerous.

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